



## Main Features

- ♦ Motion control up to 64 axes
- ♦ Single axes control: PTP/ Jog/ Halt/ Stop
- ♦ Provide single axis blending and override functions
- ♦ Support common robot type for axes group control
- ♦ Axes group control: PTP/ Linear/ 2D Arc/ 3D Arc
- ♦ Equip with NexECM, class A EtherCAT master
- ♦ Support standard EtherCAT slaves
- ♦ Support C\C++, C# and VB.Net for user programming
- ♦ IDE for configuration EtherCAT devices and motion devices
- ♦ Intel® Celeron® processor J1900 Quad Core 2.0GHz

## Product Overview

NET 200-GMC presents intelligent PC-Based motion controller for machine automation. It integrates NEXCOM's general motion control software, NexGMC, to perform real-time motion control and supports standard EtherCAT slaves. NET 200-GMC also provides windows APIs for general motion control application and an integrated development environment to speed up development time for automation users.

Beside general motion control, NET 200-GMC has high integration ability with two optional mini-PCIe modules and two COM ports, which makes it a flexible controller to connect with optional GbE LAN, Wi-Fi, 3.5G/4G LTE module or other fieldbus devices. With the provided features, NET 200-GMC is an ideal controller for your machine control system.

## Specifications

### NexGMC Runtime

- ♦ Axis no.: up to 64
- ♦ Cycle time: up to 1ms
- ♦ Single axis control functions: PTP/ Jog/ Halt/ Stop
- ♦ Single axis blending motion: Aborting/ Buffered/ Blending
- ♦ Single axis override functions: Position/ Velocity/ Acceleration/ Deceleration
- ♦ Axes group types: Cartesian Coordinated/ SCARA/ Delta/ Articulated(6 Axis)
- ♦ Axes group control function: PTP/ Linear/ 2D Arc/ 3D Arc
- ♦ Axes group blending motion: Aborting/ Buffered/ Blending
- ♦ NEXCOM EtherCAT Master, CoE and DC supported
- ♦ Support standard EtherCAT slave devices

### NexGMC IDE

- ♦ EtherCAT devices offline edit and online scan
- ♦ EtherCAT master configuration
- ♦ PDO mapping edit
- ♦ Online SDO edit
- ♦ Export ENI
- ♦ CiA 402 device operation : PP/ PV/ PT/ CSP
- ♦ Single axis edit and operation
- ♦ Group axes edit and operation
- ♦ I/O mapping edit and operation
- ♦ Provide simulation operation mode

### User programming

- ♦ Provide windows APIs for user programming
- ♦ Support programming language: C\C++, C#, VB.Net

### I/O Interface-Front

- ♦ ATX power on/ off switch
- ♦ LEDs for HDD LED, battery LEDs, power LED, COM port TX/ RX, 5 x Programmable GPO LEDs
- ♦ 1 x External SD card
- ♦ 1 x SIM card holder
- ♦ 1 x EtherCAT port, 1 x Intel® I210IT GbE LAN port
- ♦ 1 x DP display output
- ♦ 1 x DVI-I display output
- ♦ 1 x USB 3.0 (900mA per each)
- ♦ 3 x USB 2.0 (500mA per each)
- ♦ 2 x RS232/422/485 support Auto Flow Control
  - Jumper-free setting on RS232/ 422/ 485
  - Support 2.5KV isolation protection on COM1
- ♦ 1 x 3-pic DC input, typical 24V DC input with ±20% range

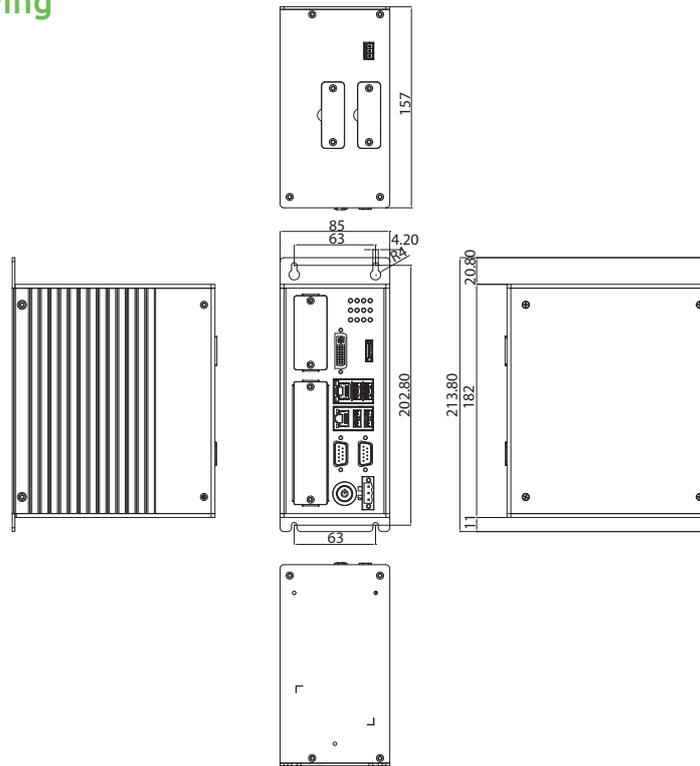
### CPU Support

- ♦ Onboard Intel® Celeron® processor J1900 Quad Core 2.0GHz

### Display Option

- ♦ Dual independent display
  - DVI-I and DP

## Dimension Drawing



### Storage Device

- 1 x 2.5" SSD/HDD (SATA 2.0) –front accessible
- 1 x SD card (data storage only)
- 1 x mSATA

### Expansion Slot

- 2 x mini-PCIe socket for optional Wi-Fi/ 3.5G/ 4G LTE/ Fieldbus modules

### Power Requirement

- Typical 24V DC input with  $\pm 20\%$  range
- 1 x Optional 24V, 60W power adapter

### Dimensions

- 85mm (W) x 157mm (D) x 214mm (H)

### Construction

- Aluminum and metal chassis with fanless design

### Environment

- Operating temperature:  
Ambient with air flow:  $-5^{\circ}\text{C}$  to  $55^{\circ}\text{C}$   
(according to IEC60068-2-1, IEC60068-2-2, IEC60068-2-14)
- Storage temperature:  $-20^{\circ}\text{C}$  to  $80^{\circ}\text{C}$
- Relative humidity: 10% to 95% (non-condensing)
- Shock protection:
  - SSD: 20G, half sine, 11ms, IEC60068-2-27
  - CFast: 50G, half sine, 11ms, IEC60068-2-27
- Vibration protection w/ CFast & SSD condition:
  - Random: 2Grms @ 5~500Hz, IEC60068-2-64
  - Sinusoidal: 2Grms @ 5~500Hz, IEC60068-2-6

### Certifications

- CE
- FCC Class A

### Pre-Installed Software Package

- Operation system: Windows Embedded Standard 7
- NexGMC runtime
- NexGMC IDE

## Ordering Information

- NET 200-GMC (P/N: TBC)
- 24V, 60W AC/ DC power adapter w/o power cord (P/N: 7400060024X00)